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647.7711

Job Sheet 208874



Part No: 647.7711

Job Qty: 16 pcs

Part Name: Strut Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/20

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 6/5/20

Description:

Type: Stock

Note: DWG REV A2 IPP REV:A 12.11.06 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Conventional Mill - 1	16 pcs	6/5/20	6/5/20	0.00	120.03	Conventional Mill - 1		
							Conventional Mill - 2		
120	QC 2	16 pcs	6/5/20	6/5/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Container No: S279839



Part: 647.7711

Job No: 208874

Serial No/Batch: S279839

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 6/5/20

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125 QC 8	16 pcs	6/5/20	0.00	0.00	QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 2 - 86	
					QC 8 - 12	
					QC 8 - 14	20/05/28
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
130 Packaging 3-1 - Stock - B4B	16 pcs	6/5/20	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	CL
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - SA	16 pcs	6/5/20	0.00 0.00	QC 21 - SA - 21	DAS JUN 02 2020
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-96
Part Op 110 - (Manufacture as per dwg) 1- CUT AS PER DWG Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB) 125 - (QC8- Inspect parts - second check) 130 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV*** <i>WAB01-22</i> 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M4130NT0.500W.083	4130 Round Tube .500 X .083W	29.3440 ft (1.834 ea)	110-Conventional Mill - 1	<i>5273243</i>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Conventional Mill - 1	M4130NT0.500W.083	29	5	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Tube	21.900inches ± 0.005	21.905 21.895		
2	Strut Tube	0.500inches ± 0.005	0.505 0.495	Diameter	
3	Strut Tube	0.334inches ± 0.005	0.339 0.329	Diameter	
4	Strut Tube	0.188inches ± 0.005	0.193 0.183	Radius	

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS	
		Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐
		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐
		Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐
Date: _____		Sequence #: _____		QTY Affected: _____	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐
		Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐
		Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐
		Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐
		Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
		Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐
		Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐	
		Other/Details: _____			
		Completed By _____			
		Lead hand / Supervisor _____			
		QC / QA Coordinator _____			
		MRB (QS1042) _____			